

CRAIN'S LIST Manufacturing Firms

Ranked by total revenue

	Company name	Address/Phone/Web	Yr est GM	Location Head Office	Senior local exec	Total sites GM Company wide	Primary products manufactured	Sq Ft of manufacturing space in GM	Total employees GM Company wide	Total revenue
1	United Biscuits	Crossley Rd, Levenshulme, Manchester, M19 2SD 0161 432 0202 unitedbiscuits.com	1918	Middlesex	Helen Day General Manager	1 11	McVitie's Jaffa Cakes, McVitie's Penguin	677,000	650 9,000	£1,100,000,000
2	Bodycote International	Hulley Rd, Hurdsfield, Macclesfield, SK10 2SG 01625 505300 bodycote.com	N/A	Macclesfield	John Hubbard CEO	1 N/A	Heat treatments, hot isostatic pressing, metallurgical coatings	38,750	N/A 11,008	£640,500,000
3	PZ Cussons PLC	PZ Cussons House, Stockport, SK3 0XN 0161 491 8000 pzcussons.com	1886	Stockport	Alex Kanellis CEO	1 11	Soaps, toiletries, detergents, nutritional products	90,500	300 11,000	£577,900,000
4	Kelloggs	The Kellogg Building, Manchester, M16 0PU 0161 869 2000 kelloggs.co.uk	1938	Manchester	Gregory Dean Peterson Managing Director	1 2	Breakfast cereal and convenience food	N/A	270 26,000	£539,640,000
5	Marshalls Mono	Fletcher Bank, Ramsbottom, Bury, BL0 0DD 01706 282700 marshalls.co.uk	N/A	Huddersfield	David Sarti Company Director	1 N/A	Natural stone and innovative concrete hard landscaping products	N/A	127 2,841	£377,942,000
6	Warburtons	Back O Th Bank House, Bolton, BL1 8HJ 01204 556600 warburtons.co.uk	1876	Bolton	Jonathan Warburton Chairman	3 13	Bread and bakery occasions	N/A	1,093 4,500	£373,100,000
7	LyondellBasell Industries	Carrington Works, Isherwood Rd, Manchester, M31 4AJ 0161 776 3000 basell.com	N/A	Rotterdam, The Netherlands	Phillip Pyman Site Manager	1 25	Polypropylene and polyethylene	N/A	251 N/A	£292,972,000
8	Robert McBride	Middleton Way, Middleton, Manchester, M24 4DP 0161 653 9037 mcbride.co.uk	N/A	Beaconsfield	Michael Handley CEO	1 15	Soap and detergents, cleaning and polishing preparations	N/A	N/A 2,130	£249,802,000
9	Georgia-Pacific	Stadium House, 2 Eastgate Approach, Bolton, BL6 6SY 01204 673300 gp.com	N/A	Bolton	Hugh McGlasson Managing Director GB & Ireland	2 5	Toilet tissue	N/A	554 1,275	£229,000,000
10	Colgate Palmolive	Colgate Lane, Manchester, M5 3FS 0161 908 3321 colgate.co.uk	N/A	New York	Ian Cook President, COO	N/A N/A	Household and personal care products	N/A	143 N/A	£192,136,000
11	Renold plc	Renold House, Styal Road, Manchester, M22 5WL 0161 498 4500 renold.com	1879	Wythenshawe	Robert Davies CEO	3 11	Industrial chain, gearboxes and couplings	N/A	548 2,056	£159,300,000
12	James Halstead	Beechfield, Hollinhurst Rd., Manchester, M26 1JN 0161 767 2500 jameshalstead.com	1934	Manchester	Mark Halstead Group CEO	1 N/A	Commercial flooring	N/A	N/A 755	£142,948,000
13	API Group	Second Ave, Poynton Industrial Est., Stockport, SK12 1ND 01625 858700 apigroup.com	N/A	Stockport	Andrew Stevenson Managing Director	2 15	Foil, holographic and laminate products	N/A	73 934	£101,979,000
14	Hitachi Automotive Systems Europe Ltd	Middlebrook Business Park, Aspinall Way., Bolton, BL6 6JH 01204 469879 hitachi-europe.com	N/A	Manchester	Haruo Okamoto Managing Director	1 N/A	Automotive parts, accessories, components, brake and suspension systems	N/A	126 5,354	£95,907,000
15	Bentwood Ltd	Atlantic St, Broadheath, Altrincham, WA14 5FY 0161 926 7000 stirlinggroup.com	N/A	Altrincham	Steven Bentwood Director	1 N/A	Womenswear, lingerie, sleepwear and menswear	N/A	N/A 328	£92,431,000
16	Wienerberger Ltd	Brooks Drive, Cheadle Royal Business Park, Stockport, SK8 3SA 0161 491 8200 wienerberger.co.uk	2002	Stockport	Harald Schwarzmayer CEO	2 14	Bricks (clay)	N/A	160 1,000	£86,754,000
17	CMP Batteries Ltd	Unit B, Pisces, Moseley Rd, Trafford Park, Manchester, M17 1PF 01204 661460 exideworld.com	N/A	Bolton	Nigel Darke Business Director	2 N/A	Motive power batteries	N/A	500 N/A	£85,092,000
18	Milliken Industrials Ltd	Wellington Mill, Bury, BL8 2AY 0161 764 2244 milliken.com	N/A	Bury	Easton Hunter Director	2 N/A	Textiles	N/A	668 N/A	£78,335,000
19	Vitafoam	Oldham Rd, Middleton, Manchester, M24 2DB 0161 643 1133 vitafoam.co.uk	1949	Middleton	Jon Cheele Regional Director	2 4	Flexible PU foam, grades including normal, high resilience, combustion modified and high resilience combustion modified polyether products	N/A	194 435	£73,915,000
20	Zetex Plc	Zetex Technology Park, Oldham, OL9 9LL 0161 622 4444 zetex.com	N/A	Oldham	Hans Rohrer Director	1 3	Semiconductors	N/A	450 650	£64,638,000
21	Scapa UK Ltd	Manchester Road, Ashton-under-Lyne, OL7 0ED 0870 871 3131 scapaeurope.com	N/A	Ashton-under-Lyne	Brian Smith Director	1 N/A	Technical adhesive tapes	N/A	200 1,500	£57,812,000
22	Tetrosyl Ltd	Bevis Green Works, Warmersley, Bury, BL9 6RE 0161 764 5981 tetrosyl.com	1954	Bury	Peter Schofield Group CEO	2 2	Car care products	N/A	533 533	£57,560,000
23	Stepan UK Ltd	Bridge House, Bridge St, Stalybridge, SK15 1PH 0161 338 5511 stepan.com	1973	Northfield, Chicago	Gareth Howgill Site Manager	1 14	Surfactants	N/A	110 1,600	£55,920,000
24	Hunter Douglas (UK) Ltd	Mersey Ind Est, Battersea Rd, Heaton Mersey, Stockport, SK4 3EO 0161 432 5303 luxaflex.co.uk	1958	Rotterdam, The Netherlands	Russell Malley Managing Director	1 2	Blinds	34,440	65 654	£55,771,000
25	Frederic Robinson	Unicon Brewery, Lower Hillgate, Stockport, SK1 1JJ 0161 480 6571 frederic-robinson.com	1838	Stockport	William Robinson Director	1 1	Beer	N/A	492 492	£53,179,000
26	J.W. Lees & Co. (Brewers) Ltd	Greengate Brewery, Manchester, M24 2AX 0161 643 2487 jwlees.co.uk	1828	Middleton	William Lees-Jones Managing Director	1 1	Beer	50,000	950 950	£50,815,400
27	Akcros Chemicals	Lankro Way, Manchester, M30 0BH 0161 785 1111 akcros.com	1937	Eccles	Richard Catchpole Managing Director	1 2	Plastic and Coatings Additives	N/A	106 150	£31,835,000
28	Gresham Office Furniture	Platinum Park, Lynstock Way, Horwich, Bolton, BL6 4SA 01204 664422 gof.co.uk	1976	Bolton	Stewart Marshall Sales Director	1 1	Office and leisure furniture	220,000	330 330	£22,991,000
29	BAE Systems (Operations) Ltd	Woodford Aerodrome, Chester Rd, Woodford, Stockport, SK7 1QR 0161 925 6178 baesystems.com	1924	Farnborough	Michael Turner Director	1 N/A	Nimrod MRA4	1,713,000	900 97,500	£15,700,000
30	Neville Johnson Ltd	Unit 4, Broadoak Business Park, Ashburton Rd West, Trafford Park., Manchester, M17 1RW 0161 873 8333 nevillejohnson.co.uk	N/A	Trafford Park	Nigel Pailing CEO	1 1	Bespoke Furniture	N/A	120 150	£13,794,000
31	Harland Machine Systems	Unit 2 Michigan Ave, Salford, M50 2GY 0161 848 4800 harland-hms.com	1972	Salford	James Potter Managing Director	1 3	Labelling Machinery	30,000	95 130	£10,500,000

Listing includes companies in the Greater Manchester area, which have submitted information by survey or telephone interview. Revenues, which could not be supplied were sourced from Fame, Bureau van Dijk Electronic Publishing

N/A = Not Applicable or Would Not Disclose

All Crain's lists will appear in the 2008 Book of Lists to be published in December. One copy is free to all Crain's Manchester Business subscribers

Companies that were solicited but could not provide information include: Greenwood & Coope Ltd, Belden UK Ltd, Barcrest Group, Total Petrochemicals UK Ltd, S Cartwright & Sons, Seamark, Aearo Ltd, BASF Construction Chemicals, Proctor & Gamble and William Hare Group Ltd

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